

Fanuc 32i Programing Manual

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G12 1 Polar Coordinate Interpolation cnczone.com

January 7th, 2019 - G12 1 is not magic It interprets a linear and rotary axis as if it were 2 linear axiis So on your lathe it take your X linear axis and C roatary axis and treats them on the programming side at least as if they were X and Y on a mill

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